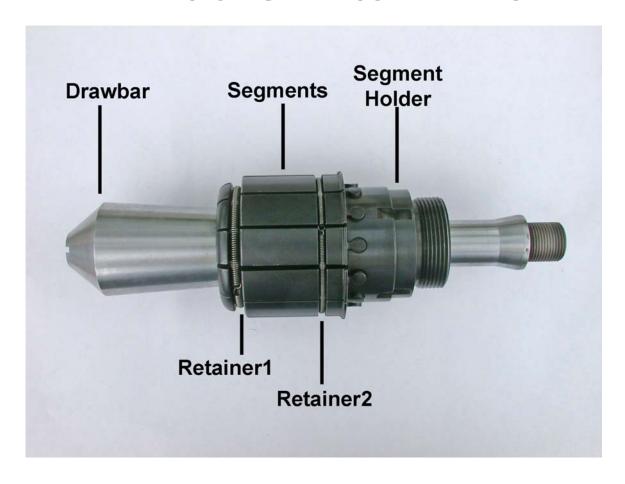
EXPANSION UNIT ASSEMBLY - 3"



COMPONENT	PART NUMBER	COMMENT
Complete Assembly	16176	BRUTE1, 2, 3 & XPANDER
Drawbar	16102	10-9/16" Long, 2" Dia. Not Included in Assembly. Order Separately.
Drawbar Adapter		Not Required
Segments	16150	Ships w/ Retainers 16145 & 16147
Segment Holder	16148	ID on Thread End - 1-1/2"
Adjusting Collar		Not Required
Retainer Springs Consists of:	16146	Complete set of Retainers
Retainer1 Spring	16147	16147 only, Package of 1
Retainer2 Springs	16145	16145 only, Package of 2